

ROCKFORD

Drive Line

SPICER TYPE

C.V. COMPONENTS

C.V. CENTERING ASSEMBLIES
C.V. CENTERING REPAIR KITS
C.V. REPAIR PARTS
CONVERSION RINGS
DUST SHIELDS
FLANGE YOKES

H YOKES
HIGH YOKES
OUTPUT FLANGE BOOTS
SLIP YOKE
SLIP YOKE BOOTS

SPLINED STUBS
TUBING
UNWELDED ASSEMBLIES
UNIVERSAL JOINTS
WELD YOKES

MANUFACTURER OF DRIVELINE COMPONENTS
1500 11TH AVENUE ROCKFORD, ILLINOIS 61104
PHONE (815) 962-1411 FAX (815) 962-4857

1210 Series



R2-21-1342 -C.V. CENTERING ASSEMBLY

(Fits 1/2" Stud Yoke)

1983-1985 Ford Bronco II (Except A/T From 1/85)

1983-1989 Ford Ranger With 108" WB

1210 Series



R2-28-2407 -C.V. BALL STUD WELD YOKE

(Use With 2 1/2" x .065 Wall Tube, Stud Fits 1/2" I.D. Ball)

1983-1985 Ford Bronco II (Except A/T From 1/85)

1983-1989 Ford Ranger With 108" WB

1210 Series



R2-28-2467 -C.V. BALL STUD WELD YOKE

(Use With 2" x .120 Wall Tube, Stud Fits 1/2" I.D. Ball)

1983-1985 Ford Bronco II (Except A/T From 1/85)

1983-1989 Ford Ranger With 108" WB

1210 Series



R2-26-457 -C.V. H YOKE

1983-1985 Ford Bronco II (Except A/T From 1/85)

1983-1989 Ford Ranger With 108" WB

1210 Series



K443-1 -UNIVERSAL JOINT SET

Used on 1210 Series Applications Including

1983-1985 Ford Bronco II (Except A/T From 1/85)

1983-1989 Ford Ranger With 108" WB

NEW IN
1998

1210 Series



R2-2-1049 -FLANGE YOKE

1985 Ford Bronco II (Spicer Design)

1983-1988 Ford Ranger

R2-2-1050 - FLANGE YOKE
(This Flange Is Used to Mfg. A Conversion Driveshaft)
 - Reference The Specifications Section For A Detailed Technical Illustration)
 1990-1996 Chevrolet Astro
 1992-1993 Chevrolet Typhoon
 1990-1996 GMC Safari
 1992-1993 GMC Syclone
 1991-1993 Oldsmobile Bravada

1210 Series



**NEW IN
1998**

R2-28-2417 - WELD YOKE
(Use With 2" x .083" Wall Tube)

1210 Series



**NEW IN
1998**

R2-3-8861 - SLIP YOKE
(Use With R2-40-1741 or R2-40-2301 Splined Stubs) - (This Slip Yoke Is Also Used to Build A Conversion Driveshaft) -
 - Reference The Specifications Section For A Detailed Technical Illustration)

1210 Series



**NEW IN
1998**

R2-40-2301 - SPLINED STUB
(Use With 2 1/2" x .065" Wall Tube & R2-3-8961 Slip Yoke) -
(This Slip Yoke Is Also Used to Build A Conversion Driveshaft)
 - Reference The Specifications Section For A Detailed Technical Illustration)

1210 Series



**NEW IN
1998**

R2-40-1741 - SPLINED STUB
(Use With 2" x .120" Wall Tube & R2-3-8861 Slip Yoke) -
(This Slip Yoke Is Also Used to Build A Conversion Driveshaft)
 Reference The Specifications Section For A Detailed Technical Illustration)

1210 Series









**NEW IN
1998**

404-O - C.V. CENTERING REPAIR KIT
 Kit includes: Loaded Ball, Top Seal, Spring, Ball Seat
(Ball & Seat Factory Crimped for Close Fit) - (Ball Fits 1/2" Stud)
(Included on R2-21-1179, R2-21-1342, R2-21-1355, R2-21-1489 & R2-21-1229 Centering Assemblies)

1210 Series



	<p>1210 Series</p> <p>404-4 <u>-TOP SEAL</u> <i>(Included on R2-21-0841, R2-21-1179, R2-21-1342 & R2-21-1355 Centering Assemblies) & Included with 404-0 & 405-0 C.V. Centering Repair Kits)</i></p>
	<p>1210 Series</p> <p>408-10 <u>-SLIP YOKE BOOT</u> 1983-1985 Ford Bronco II (Except A/T From 1/85) 1983-1989 Ford Ranger With 108" WB</p>
	<p>1210 Series</p> <p>125A <u>-BOOT CLAMP</u> <i>(Used for Large End of 408-10 Boot)</i> 1983-1985 Ford Bronco II (Except A/T From 1/85) 1983-1989 Ford Ranger With 108" WB</p>
	<p>1210 Series</p> <p>712A <u>-BOOT CLAMP</u> <i>(Used for Small End of 408-10 Boot)</i> 1983-1985 Ford Bronco II (Except A/T From 1/85) 1983-1989 Ford Ranger With 108" WB</p>
	<p>1210 Series</p> <p>404-2 <u>-C.V. REPLACEMENT SPRING</u> <i>(Included with R2-21-1179, R2-21-1342, R2-21-1355, R2-21-1543, R2-21-1631, R2-21-1868 & R3-21-2019 Centering Assemblies & 404-0 & 404-0A C.V. Centering Repair Kits)</i></p>
	<p>1210 Series</p> <p>411-2 <u>-DUST SHIELD</u> <i>(Included with R2-28-2137, R2-28-2407, R2-28-2467, R2-28-2947, R2-28-2957 & R2-28-2997 C.V. Ball Stud Weld Yokes)</i></p>

R2-21-1355 - C.V. CENTERING ASSEMBLY

1969-1978	Blazer, K10	1979	K20, K30
1967-1978	Jimmy, K15	1979	K35
1974-1992	Cherokee, Wagoneer	1974-1992	CJ7, J10, J20
1986-1992	Comanche	1974-1977	Trailduster
1974-1977	Ramcharger	1974-1977	W200, W300
1975	W100	1966-1978	Bronco
1974-1978	F100, F150, F250	1987-1993	Dakota

1310 Series



R2-21-1543 - C.V. CENTERING ASSEMBLY

1980-1982	Ford Thunderbird
1982-1983	Lincoln Continental
1988-1992	Lincoln
1980-1982	Mercury Cougar XR-7
1991-1993	Oldsmobile Bravada

1310 Series



R2-2-939 - FLANGE YOKE

(This Flange Is Also Used to Mfg. Some Conversion Driveshafts)
- Reference The Specifications Section For A Detailed Technical Illustration)
1990-1991 Chevrolet Astro & GMC Safari
1984-1990 Ford Bronco II

1310 Series



R2-2-3100 - FLANGE YOKE

(This Flange Is Used to Mfg. A Conversion Driveshaft) - (Allows You To Assemble With 1310 Series Joints & Slip Yoke For A More Durable Assembly)
- Reference The Specifications Section For A Detailed Technical Illustration)
1984-1988 Jeep Cherokee
1984-1988 Jeep Wagoneer

1310 Series



R2-28-2947 - C.V. BALL STUD WELD YOKE

(Use With 2" x .120 Wall Tube & 404-0 Repair Kit) - (Stud Fits 1/2" I.D. Ball)
1969-1980 Chevrolet Blazer
1974-1980 Dodge, Plymouth
1978 Ford Bronco (Some)
1991-1993 Oldsmobile Bravada

1310 Series



R2-28-2997 - C.V. BALL STUD WELD YOKE

(Use with 1 1/4" x .120 Wall Tube & 404-0 Repair Kit) - (Stud Fits 1/2" I.D. Ball)
1974-1979 AMC Jeep

1310 Series





1310 Series

R2-28-2957 - C.V. BALL STUD WELD YOKE
(Use With 2 1/2" x .083 Wall Tube & 404-0 Repair Kit) -
(Stud Fits 1/2" I.D. Ball)
1966-1969 Chevrolet Blazer (Early)
1966-1978 Ford Bronco
1974-1976 Ford F100
1977-1978 Ford F150
1977-1978 Ford F250



1310 Series

R2-28-277 - WELD YOKE
(Use With 2 1/2" x .065" Wall Tube) - Spicer Ref # 2-28-277
(This Weld Yoke Is Also Used to Mfg. A Conversion Driveshaft)
- Reference The Specifications Section For A Detailed
Technical Illustration)



1310 Series

R2-28-1757 - WELD YOKE
(Use With 2" x .120" Wall Tube) - Spicer Ref # 2-28-1757
(This Weld Yoke Is Also Used to Mfg. A Conversion Driveshaft)
- Reference The Specifications Section For A Detailed
Technical Illustration)



1310 Series

R2-26-497 - C.V. H YOKE
(Used on 1310 Series Applications Including)-
1974-1979 AMC Jeep
1968-1980 Chevrolet Blazer
1974-1980 Dodge, Plymouth
1966-1978 Ford Bronco
1974-1976 Ford F100
1977-1978 Ford F150 & F250



1310 Series

404-61EY - END YOKE
(Ref. OE # 3988524) - Usually Seen On Front Axle in 4WD
1970-1995 GM W/10 Bolt Front Diff.
-Also Used if 10 Bolt Axle in the Rear



1310 Series

404-61EYA - END YOKE
(Ref. OE # 3996118) - Fits Most 1310 Series Applications With
12 Bolt Diff. Including:
Pre 1979 GM 12 Bolt Rear & 8.875" Ring Gear

K153

-UNIVERSAL JOINT SET

Used on 1310 Series Applications Including:

1974-1979	AMC Jeep	1977-1978	Ford F150 & F250
1968-1980	Chevrolet Blazer	1991-1993	Oldsmobile Bravada
1974-1980	Dodge, Plymouth		
1966-1978	Ford Bronco		
1983-1985	Ford Bronco II & Ranger		
1974-1976	Ford F100		

1310 Series



K1200

-UNIVERSAL JOINT SET

(Fits 1310 Applications & Cleveland S55/Ford End Pinion Yoke)

1986-1989	Ford Aerostar 2WD Van (Front Joints)
1970-1977	Ford Bronco 4WD (Rear Joints)
1964-1976	Ford Ranchero 2WD (Front Joints)
1983-1989	Ford Ranger 4WD (Front Axles)
1960-1992	Ford, Mercury Passenger Cars (Some)
1980-1992	Lincoln Passenger Cars (Some)

1310 Series



K1201

-UNIVERSAL JOINT SET

(Fits 1310 Applications & Cleveland S55/Ford End Pinion Yoke)

1986-1989	Ford Aerostar 2WD Van (Rear Joints)
1964-1976	Ford Ranchero 2WD (Rear Joints)
1960-1992	Ford, Mercury Passenger Cars (Some)

1310 Series



404-O

-C.V. CENTERING REPAIR KITS

*Kit includes: Loaded Ball, Top Seal, Spring, Ball Seat
(Ball & Seat Factory Crimped for Close Fit) - (Ball Fits 1/2" Stud)
(Included on R2-21-1179, R2-21-1342 & R2-21-1355 Centering Assemblies)*

1310 Series



404-0A

-C.V. CENTERING REPAIR KITS

*Kit includes: Loaded Ball, Top Seal, Spring, Ball Seat (Ball & Seat
Factory Crimped for Close Fit) - (Ball Fits 1/2" Stud - New Style
Yoke)
(Included on R2-21-1543, R2-21-1631, R2-21-1868 & R3-21-2019
Centering Assembly)*

1310 Series



R2-3-8001




-SLIP YOKE

*(Use With R2-40-1701 or R2-40-1711 Splined Stubs) - (This
Slip Yoke Is Also Used to Build A Conversion Driveshaft) -
- Reference The Specifications Section For A Detailed
Technical Illustration)*

1310 Series



<p>NEW IN 1998</p> <p>1310 Series</p> 	<p>R2-40-1711 - <u>SPLINED STUB</u> (Use With 2 1/2" x .083" Wall Tube & R2-3-8001 Slip Yoke) - (This Slip Yoke Is Also Used to Build A Conversion Driveshaft) - Reference The Specifications Section For A Detailed Technical Illustration)</p>
<p>NEW IN 1998</p> <p>1310 Series</p> 	<p>R2-40-1701 - <u>SPLINED STUB</u> (Use With 2" x .120" Wall Tube & R2-3-8001 Slip Yoke) - (This Slip Yoke Is Also Used to Build A Conversion Driveshaft) - Reference The Specifications Section For A Detailed Technical Illustration)</p>
<p>NEW IN 1998</p> <p>1310 Series</p> 	<p>T200 - <u>TUBING</u> 2" x .120 Wall - (This Tubing Is Also Used to Build Conversion Driveshafts) - Reference The Specifications Section For A Detailed Technical Illustration)</p>
<p>NEW IN 1998</p> <p>1310 Series</p> 	<p>T250 - <u>TUBING</u> 2 1/2" X .083 Wall - (This Tubing Is Also Used to Build Conversion Driveshafts) - Reference The Specifications Section For A Detailed Technical Illustration)</p>
<p>1310 Series</p> 	<p>412-2 - <u>DUST SHIELD</u> 1991-1993 Oldsmobile Bravada</p>
<p>1310 Series</p> 	<p>404-4 - <u>TOP SEAL</u> (Included on R2-21-0841, R2-21-1179, R2-21-1342 & R2-21-1355 Centering Assemblies) & Included with 404-0 & 405-0 C.V. Centering Repair Kits) - Including the Following: 1980-1983 Ford Thunderbird 1979-1980 Lincoln Versailles 1982-1983 Lincoln Continental 1980-1983 Mercury Cougar XR7</p>

<p>404-4A <u>-TOP SEAL</u> (Included on R2-21-1543, R2-21-1631, R2-21-1868 & R3-21-2019 Centering Assembly & Included with 404-0A C.V. Centering Repair Kit)</p>	<p>1310 Series</p> 
<p>404-2 <u>-C.V. REPLACEMENT SPRING</u> (Included with R2-21-1179, R2-21-1342, R2-21-1355, R2-21-1543, R2-21-1631, R2-21-1868 & R3-21-2019 Centering Assemblies & 404-0 & 404-0A C.V. Centering Repair Kits)</p>	<p>1310 Series</p> 
<p>411-2 <u>-DUST SHIELD</u> (Included with R2-28-2137, R2-28-2407, R2-28-2467, R2-28-2947, R2-28-2957 & R2-28-2997 C.V. Ball Stud Weld Yokes)</p>	<p>1310 Series</p> 

 <p>1330 Series</p>	<p>R2-21-0841 <u>-SPICER TYPE C.V. CENTERING ASSEMBLY</u> (Fits 5/8" Stud Yoke) 1967-1973 Chrysler Imperial 1967-1977 Lincoln Continental 1969-1971 Lincoln Mark III, IV 1967-1973 Lincoln Versailles</p>
 <p>1330 Series</p>	<p>R2-21-1179 <u>-SPICER TYPE C.V. CENTERING ASSEMBLY</u> (Fits 1/2" Stud Yoke) 1979-1990 Ford Bronco 1979 Ford F150, F250, F350</p>
 <p>1330 Series</p>	<p>R2-28-2137 <u>-C.V. BALL STUD WELD YOKE</u> (Use With 2 1/2" x .083 Wall Tube) - (1/2" I.D. Ball - RCV #404-1) 1967-1973 Chrysler Imperial 1979-1990 Ford Bronco 1979 Ford F150, F250, F350 1967-1977 Lincoln Continental 1969-1971 Lincoln Mark III, IV</p>
 <p>1330 Series</p> <p>NEW IN 1998</p>	<p>R2-21-1868 <u>-C.V. CENTERING ASSEMBLY</u> (Use With K213 U-Joints) 1994-2001 Dodge 1/2 Ton Pickup 1994-2002 Dodge 3/4 Ton Pickup 1994-2002 Dodge 1 Ton Pickup</p>
 <p>1330 Series</p> <p>NEW IN 1998</p>	<p>R2-21-1631 <u>-C.V. CENTERING ASSEMBLY</u> (Use With K213 U-Joints) 1989-1996 Ford Bronco</p>
 <p>1330 Series</p>	<p>R2-26-527 <u>- C.V. H YOKE</u> (Fits 1330 Applications Including the Following)- 1967-1973 Chrysler Imperial 1979-1990 Ford Bronco 1979 Ford F150, F250, F350 1967-1977 Lincoln Continental 1969-1971 Lincoln Mark III, IV</p>

K1203

-UNIVERSAL JOINT

(Fits 1330 Applications Including the Following)-

1967-1973 Chrysler Imperial
1979-1990 Ford Bronco
1979 Ford F150, F250, F350
1967-1977 Lincoln Continental
1969-1971 Lincoln Mark III, IV

1330 Series



K1204

-UNIVERSAL JOINT

(Fits 1330 Applications & Cleveland P55/Ford End Pinion Yoke)-

1967-1981 Ford, Mercury Passanger Cars

1330 Series



404-0

-C.V. CENTERING REPAIR KITS

Kit includes: Loaded Ball, Top Seal, Spring, Ball Seat
(Ball & Seat Factory Crimped for Close Fit) - (Ball Fits 1/2" Stud)
(Included on R2-21-1179, R2-21-1342 & R2-21-1355 Centering Assemblies)

1330 Series



405-0

-C.V. CENTERING REPAIR KIT

Kit includes: Loaded Ball, Top Seal, Spring, Ball Seat (Ball & Seat
Factory Crimped for Close Fit) - (Ball Fits 5/8" Stud)
Fits all Applications using the R2-21-0841 C.V. Centering Assembly

1330 Series



404-4

-TOP SEAL

(Included on R2-21-0841, R2-21-1179, R2-21-1342 & R2-21-1355
Centering Assemblies) & Included with 404-0 & 405-0 C.V.
Centering Repair Kits) - Including the Following:

1980-1983 Ford Thunderbird
1979-1980 Lincoln Versailles
1982-1983 Lincoln Continental
1980-1983 Mercury Cougar XR7

1330 Series





404-2

-C.V. REPLACEMENT SPRING

(Included with R2-21-1179, R2-21-1342, R2-21-1355, R2-21-1543,
R2-21-1631, R2-21-1868 & R3-21-2019 Centering Assemblies &
404-0 & 404-0A C.V. Centering Repair Kits)

1330 Series



	<p>1330 Series 405-2 <u>-C.V. REPLACEMENT SPRING</u> (Included with R2-21-0841 Centering Assembly & 405-0 C.V. Centering Repair Kit)</p>
	<p>1330 Series 411-2 <u>-DUST SHIELD</u> (Included with R2-28-2137, R2-28-2407, R2-28-2467, R2-28-2947, R2-28-2957 & R2-28-2997 C.V. Ball Stud Weld Yokes)</p>

K178

-UNIVERSAL JOINT SET

Used on 1350 Series Applications

1987-1997 Ford 350 Series 1 Ton Pickup W/ 3 Joint Shaft
1967-1979 Ford 350 Series 1 Ton Pickup & Van W/ 1.188" Cup
1985-1997 GMC Safari Van
1960-1997 GMC 1/2, 3/4 & 1 Ton Pickups

1350 Series



NEW IN
1998

R3-21-2019

-C.V. CENTERING ASSEMBLY

Used on 1350 Series Rear Drive Shafts

1997-1999 Ford Expedition
1997-2004 Ford 1/2 Ton Pickup

1350 Series



NEW IN
1998

R3-21-2024

-C.V. CENTERING ASSEMBLY

(Use With K178 U-Joints) - Front Shafts

2001-2004 Ford Excursion
2001-2004 Ford 3/4 & 1 Ton Pickup
2001-2003 Commercial Series Pickup - F450 & F550

1350 Series



R3-21-2025

-C.V. CENTERING ASSEMBLY

(Use With K178 U-Joints) - Rear Shafts

2001-2004 Ford 3/4 & 1 Ton Pickup

1350 Series



R3-21-3281

-C.V. CENTERING ASSEMBLY

(Use With K178 U-Joints) - Front Shafts

2003-2005 Dodge 3/4 Ton Pickup

1350 Series



404-OA




-C.V. CENTERING REPAIR KITS

Kit includes: Loaded Ball, Top Seal, Spring, Ball Seat (Ball & Seat Factory Crimped for Close Fit) - (Ball Fits 1/2" Stud - New Style Yoke)

(Included on R2-21-1543, R2-21-1631, R2-21-1868 & R3-21-2019 Centering Assembly)

1350 Series



 <p>NEW IN 1998</p> <p>1350 Series</p>	<p>409-61EY <u>-END YOE</u> (Ref. OE # 26020811) - 1970-1995 GM 3/4 & 1 Ton W/14 Bolt Rear Diff. & 10 1/2" Ring Gear</p>
 <p>1350 Series</p>	<p>404-4A <u>-TOP SEAL</u> (Included on R2-21-1543, R2-21-1631, R2-21-1868 & R3-21-2019 Centering Assembly & Included with 404-0A C.V. Centering Repair Kit)</p>
	<p>404-2 <u>-C.V. REPLACEMENT SPRING</u> (Included with R2-21-1179, R2-21-1342, R2-21-1355, R2-21-1543, R2-21-1631, R2-21-1868 & R3-21-2019 Centering Assemblies & 404-0 & 404-0A C.V. Centering Repair Kits)</p>